



Sign & Display  
Solutions



# MULTISHIELD

galvanised steel composite sheets

A double-sided composite panel offering greater strength and rigidity, Multishield's galvanised steel sheets have two different coatings and are also receptive to magnetic media. Now available in either digital/digital or digital/whiteboard finishes.

**Strong  
and durable  
galvanised  
steel**

## Fabrication guidelines

|               |   |
|---------------|---|
| Bit size      | 4mm   |
| Pass Depth    | 10mm  |
| Stepover      | 1.8mm   |
| Spindle Speed | 12000-24000 rpm<br>(Steel rpm's need to be lower than on aluminium) |
| Feed Rate     | 35mm/sec  |
| Plunge Rate   | 15mm/sec  |

 **MADE IN BRITAIN**

[www.multipaneluk.co.uk/products/sign-display](http://www.multipaneluk.co.uk/products/sign-display)